

NEWS RELEASE

22 November 2013

Brisbane, Australia

XT – Netzsch IsaMill™ Development Partnership Continuation

XT and Netzsch are pleased to announce the recent extension of their marketing and manufacturing agreement for IsaMill™ technology. The IsaMill™ was originally developed to allow energy-efficient ultrafine grinding in the early 90's, and has since been recognised for improving the efficiency of a much wider range of grinding and processing applications.

Lindsay Clark, GM – Mineral Processing at XT, said XT and Netzsch have enjoyed a long and fruitful relationship developing the technology and its applications for improving processing, which will continue under the extended agreement. "Since the early lab testwork at Mount Isa to the development of the M3000, M10,000 and M50,000, our companies have strived to produce the most energy efficient grinding technology, used in the highest impact applications in the minerals industry".

IsaMill™ technology was first developed for Glencore's fine grained lead/zinc orebodies at McArthur River and Mount Isa, where grind sizes down to 7µm were required. Since then the IsaMill™ has been applied in coarser applications, particularly regrinding and tertiary grinding. The unique ability to use fine, energy-efficient ceramic grinding media also gives significant downstream benefits in flotation and leaching. XT designs installations not simply as a grinding stage, but as an integrated part of the processing circuit for higher recoveries, higher product quality and lower impurities.

Udo Enderle, Managing Director at Netzsch, said the cooperation between XT and Netzsch worked out well in the last 20 years because it has always been not only a partnership between the two companies but with the clients as well.

The IsaMill™ technology is not just another efficient milling system, it is a solution to optimize the concentrate grade and recovery in a growing number of mines and deposits.

Currently there is over 200MW of installed IsaMill™ power in a wide range of duties. The most recent commissioning was at the Antapaccay copper mine in Peru, to be followed with copper regrind and molybdenum circuits at Kazakmys' Bozshakol and Aktogay projects in Kazakhstan, HudBay Constancia in Peru, and refractory gold grinding for GPM in Armenia. Recent technical developments include the 8MW M50,000 IsaMill™ and IsaDART robotic relining system.

Ends.

Neither the content of the company's website nor the content of any other website accessible from hyperlinks on the company's website is incorporated into, or forms part of, this announcement.

Notes to editors

About GlencoreXstrata

Glencore Xstrata is one of the world's largest global diversified natural resource companies. As a leading integrated producer and marketer of commodities with a well-balanced portfolio of diverse industrial assets, we are strongly positioned to capture value at every stage of the supply chain, from sourcing materials deep underground to delivering products to an international customer base. The Group's industrial and marketing activities are supported by a global network of more than 90 offices located in over 50 countries. Our diversified operations comprise over 150 mining and metallurgical sites, offshore oil production assets, farms and agricultural facilities. We employ approximately 190,000 people.

www.glencorexstrata.com

About XT

XT develops, markets and supports technologies for the global mining, mineral processing and metals extraction industries. It has offices and bases in Australia, South Africa, Canada, Chile, Russia, China and UK, and is a wholly owned subsidiary of GlencoreXstrata plc.

www.xstratatechnology.com

For further information:

Lindsay Clark

General Manager – Mineral Processing, XT

Tel: +61 7 3833 8500

lclark@xstratatech.com

www.isamill.com